


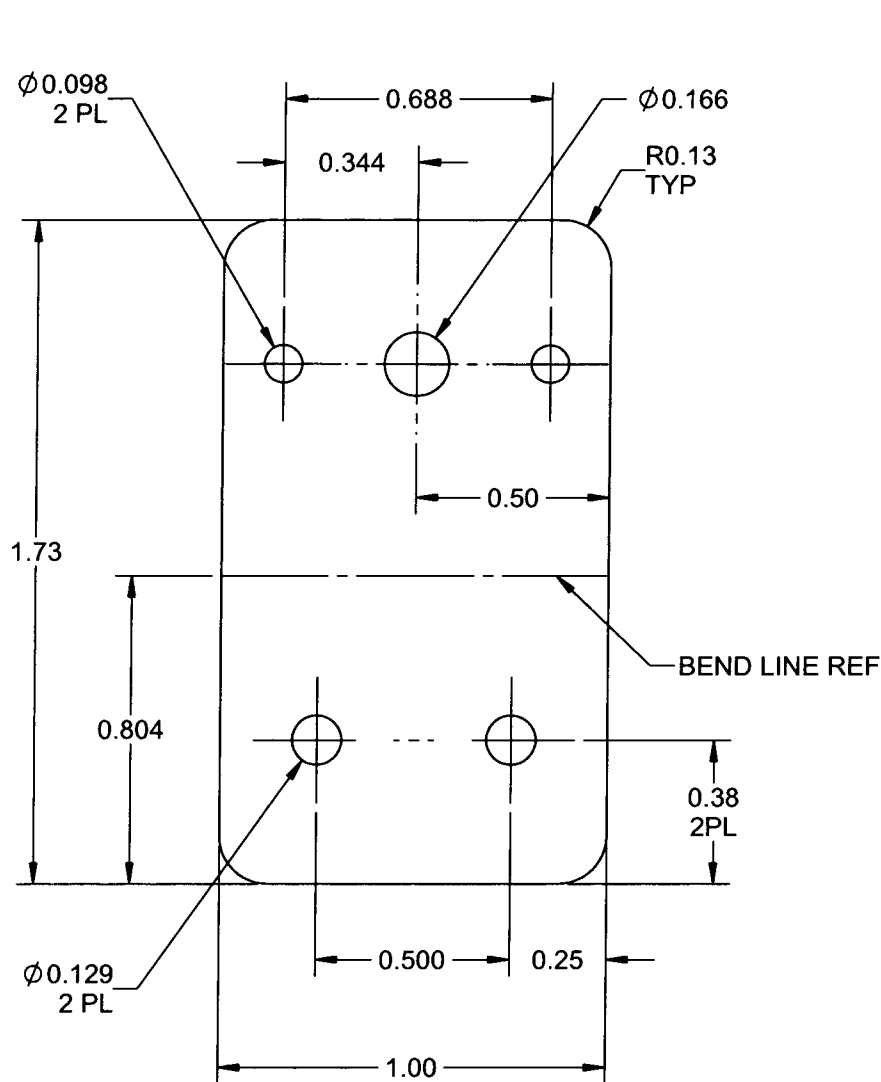


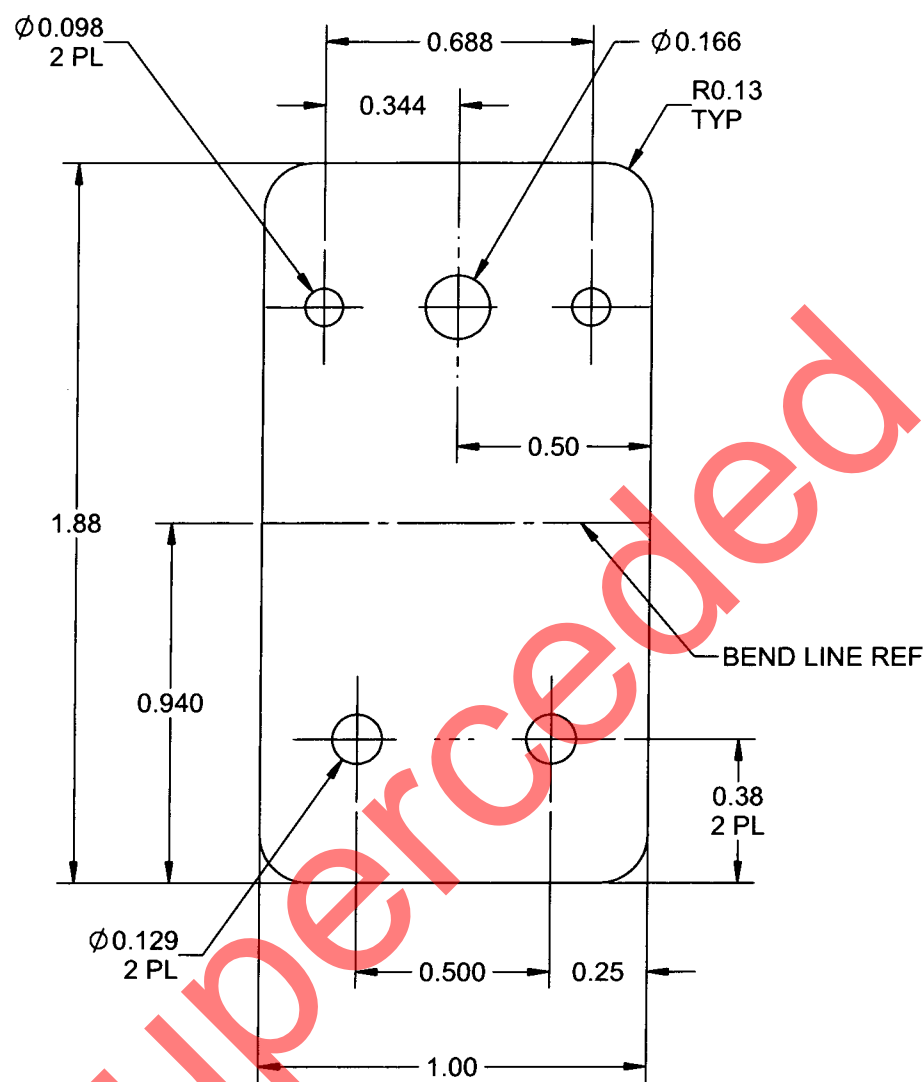
- NOTES:
- 1) MATERIAL -1: MAKE FROM D4488-1F
-3: MAKE FROM D4488-3F
-5: MAKE FROM D4488-5F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.01 lbs

SUPERCEDED BY
12.03.14 ASS

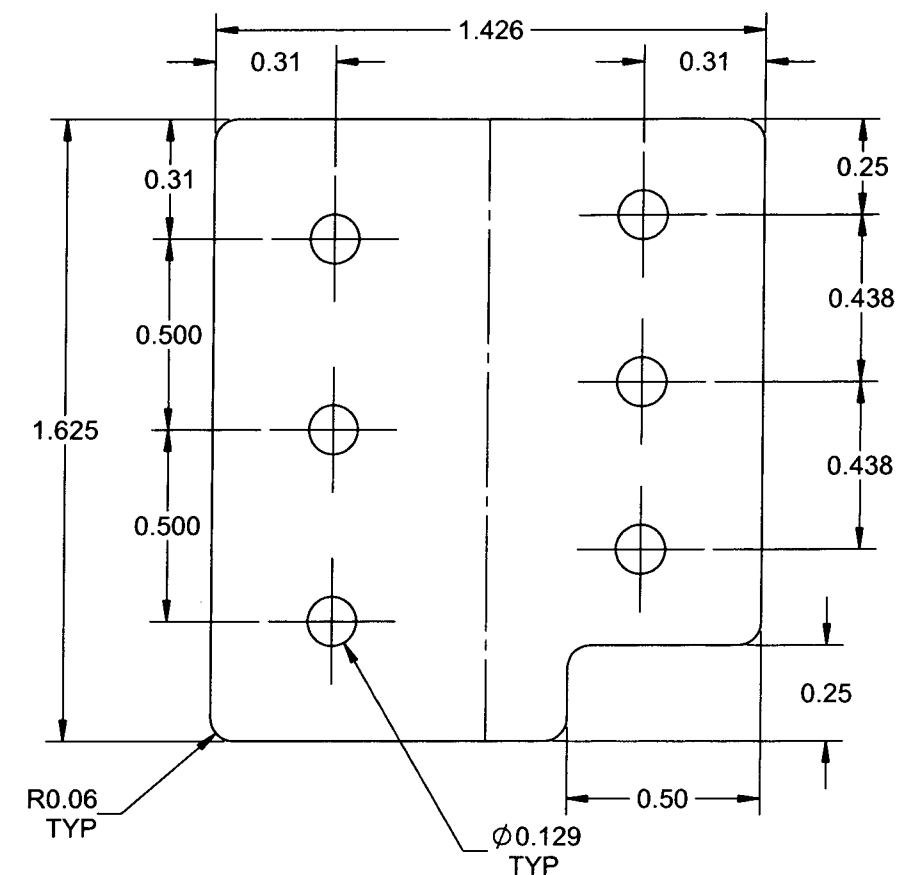
A		NEW ISSUE		AJS		12.03.02			
REV.		DESCRIPTION				BY		DATE	
DESIGN		AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN		AJS							
CHECKED				DRAWING NO.				REV. A	
MFG. APPR.				D4488				SHEET 1 OF 2	
APPROVED				TITLE				SCALE	
DE APPR.				CLIP				NTS	
DATE		12.03.02		COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.					



D4488-1F CLIP
(FLAT PATTERN)



D4488-3F CLIP
(FLAT PATTERN)



D4488-5F ANGLE CLIP
(FLAT PATTERN)

NOTES:

- 1) MATERIAL -1 & -3: 6061-T6/T62 ALUMINUM SHEET, 0.050 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.060
- 5: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

SUPERCEDED BY
ADS 12.03.19

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	UP	DRAWING NO.	REV. A
MFG. APPR.		D4488	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CLIP	NTS
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